

NOTE:

1. MATERIAL TO BE FREE OF DEFECTS, SCRATCHES,BUR AND SHARP EDGE etc.
2. FOR FURTHER DETAIL & DIMENSION, REFER TO 3D FILES.
3. WELDING TO BE UNIFORM & WELD SPATTERS TO BE REMOVED.

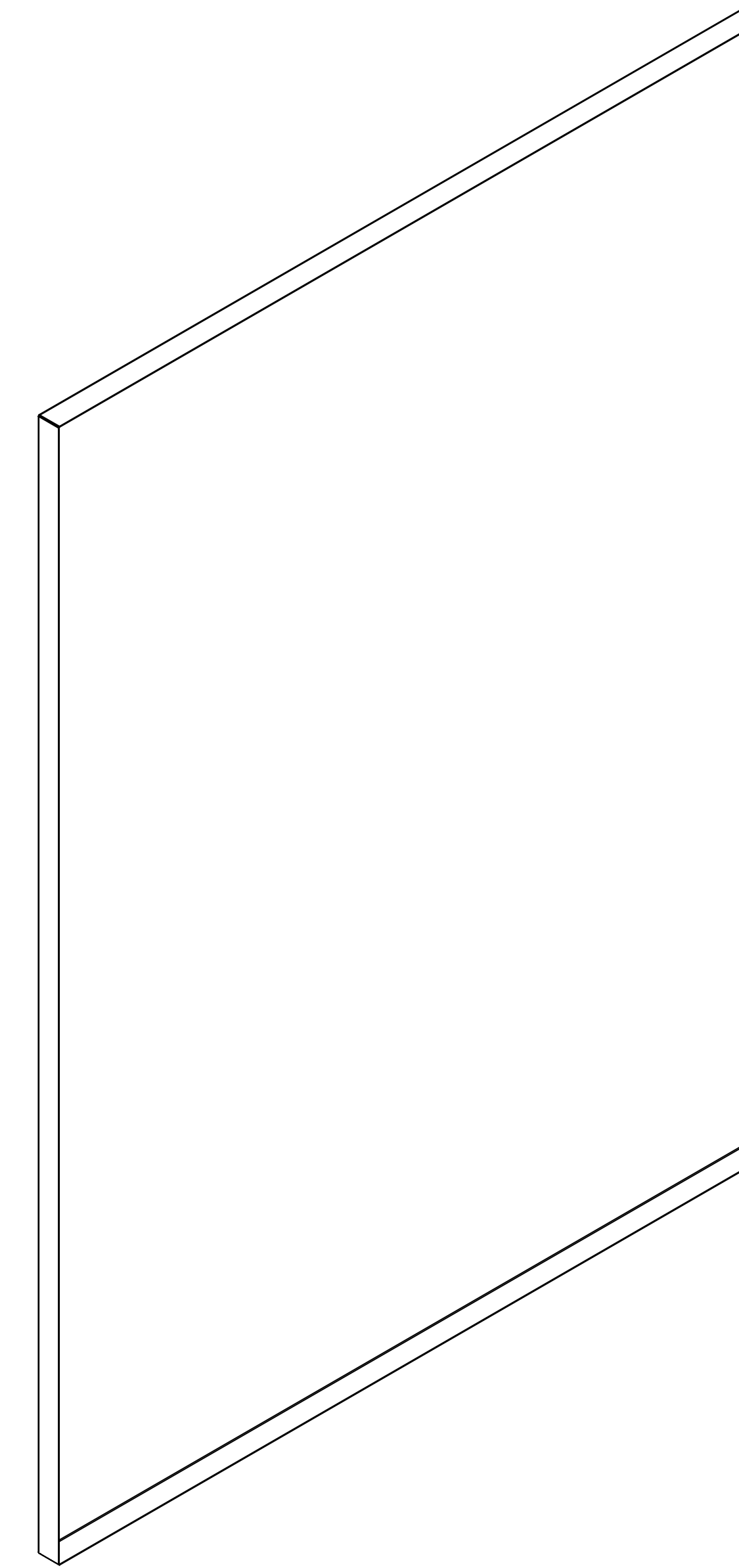
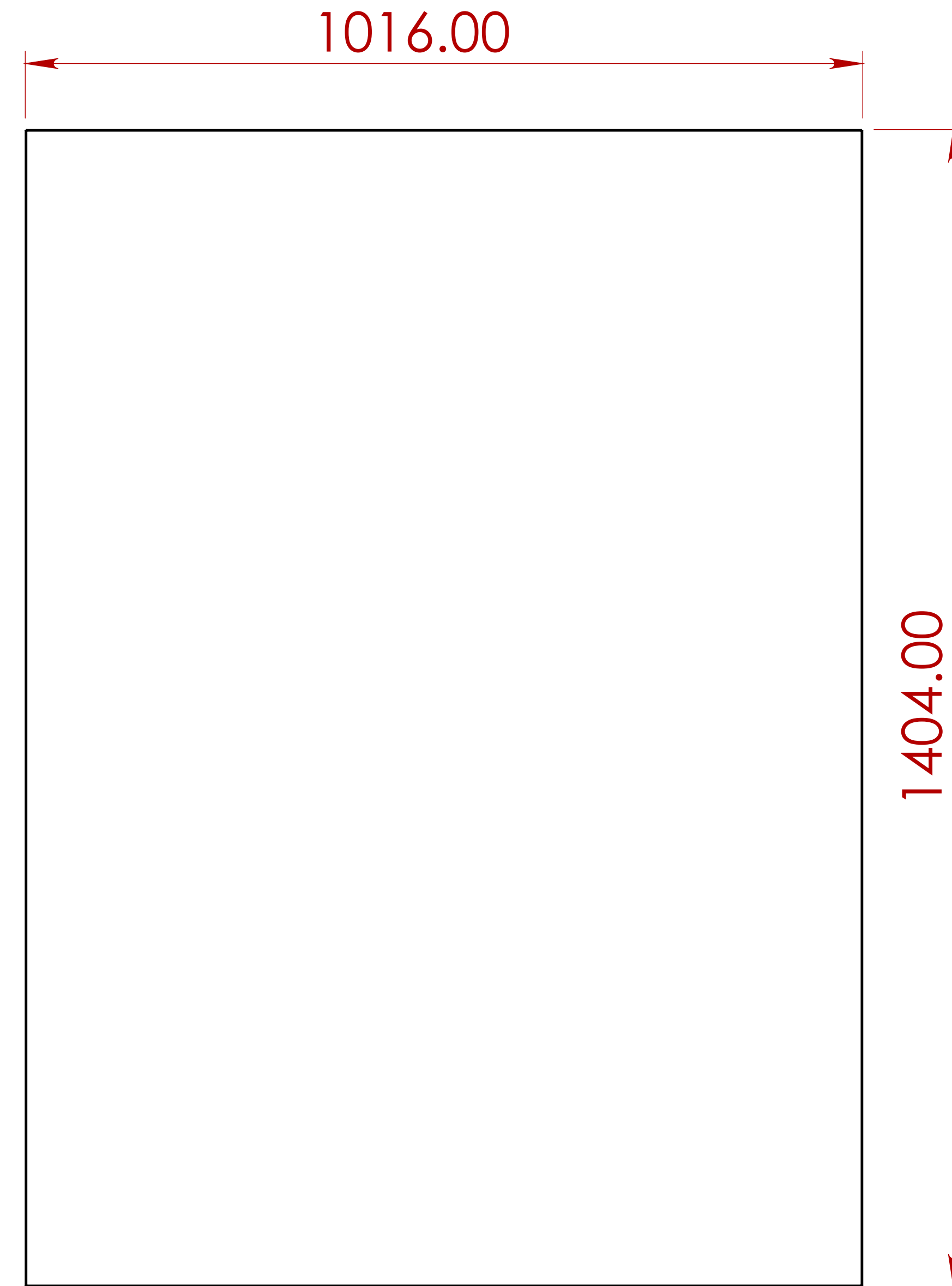
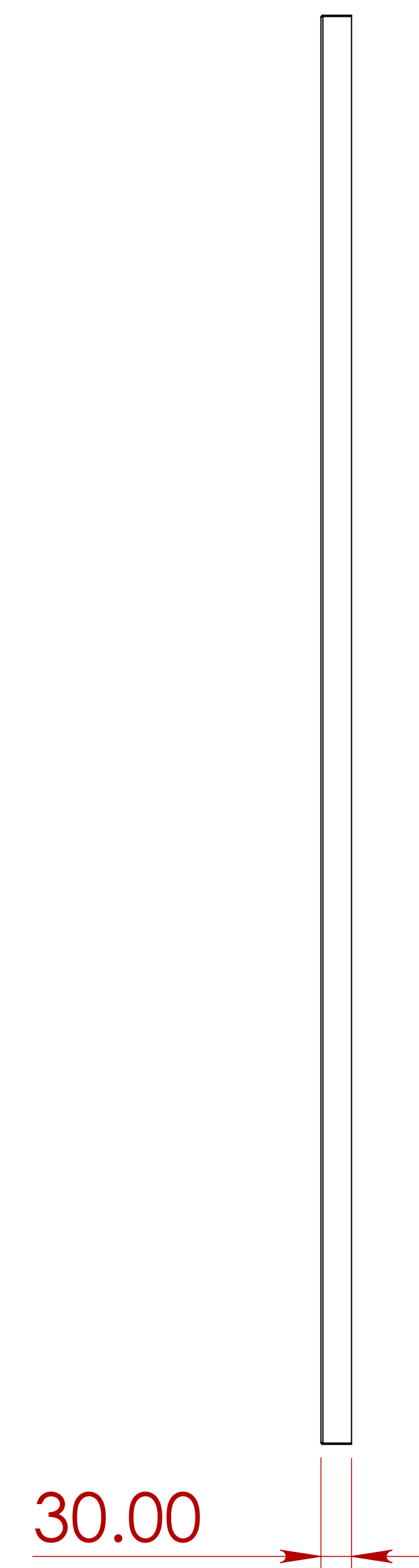
MATERIAL SPECIFICATION

S.NO	PART NAME	MATERIAL	THICKNESS
1	OVEN TOP XLT 3240	SS 202	1 MM (20 SWG)

OUTER FINISH

WELD CORNER

RAW BEND DOWN



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CUSTOMER NAME: JUBILANT FOOD					PART NO: NA		WEIGHT-12.29 KG	
PROJECT NAME: OVEN TOP XLT 3240					MATERIAL: SS 202		REVISION : NA	
PART NAME : OVEN TOP XLT 3240					THICKNESS: 1 MM			
DRAWN BY	CHECKED	APPROVED	Q.A.	DATE	MFG. PROCESS : SHEET METAL & FABRICATION			
MANISH	MANISH	MR.NEERAJ	YASHWANT	07/06/2022	SURFACE FINISH : NA			SCALE : 1:5
GENERAL TOLERANCES SHALL BE AS PER STANDARD					SURFACE COLOUR : NA		SHEET SIZE: A0	
0...6 ± 0.1 6...30 ± 0.2 30...120 ± 0.3 120...400 ± 0.5 400...1000 ± 0.8 1000...2000 ± 1.2					DO NOT SCALE THE DRAWING		SHEET 1 OF 1	

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ALL DIMENSIONS ARE IN MM OTHERWISE SPECIFIED